

# MODEL 25ST

## Electromechanical Materials Testing Machine



The model 25ST is designed for tension, compression, flexure and shear strength testing on materials and assemblies. The robust design that incorporates quality materials and components ensures that our reputation for superior system performance, ease of use, and longevity is maintained. A variety of loadcells are available at differing capacities that give precise applied load measurements from the smallest test specimen to ones that go to full machine capacity. Test machines become complete, powerful test systems with the addition of grips to hold the specimen, strain measurement instrumentation and Tinius Olsen's Horizon Data Analysis software.

### Features and benefits

- Suitable for tension, compression, flexure, shear and other tests to a maximum force of 25kN/5000lbf.
- Different system interface options are available, from a familiar tethered handheld interface, a wireless Bluetooth interface panel running an Android application, or virtual machine controller application running on a PC. All interfaces work with Horizon Data Analysis software.
- Meets or exceeds the requirements of national and international standard for materials testing systems.
- Eight full-length T slots built into the machine column to allow accessories to be securely mounted to the test frame.
- Built-in pneumatic distribution ports provide local air supply to pneumatic grips.



**Familiar handheld interface that is tethered to the machine.** With its larger, tactile, sealed keypad, this interface is ideal for operators who use gloves to load and unload specimens and prefer a push button keypad. It requires virtual machine control software running on a connected PC to operate the basic machine functions and report basic numerical test data.

**Wireless handheld interface that is connected to the machine by a Bluetooth link.** The interface features an Android-based operating platform and can be used to control the machine by itself or in conjunction with Tinius Olsen's Horizon software



### OPTIONS AND ACCESSORIES

- Test frame can be extended by up to 400mm/16in to increase test area size.<sup>1</sup>
- Grips and fixtures can be easily mounted securely with a simple locking pin, which also allows simple and rapid changes.
- Full range of precision extensometers and deflectometers are available using video, laser, encoder, strain gauge and/or LVDT technologies.
- Tinius Olsen's Horizon software can be connected to the tester by the operator.

<sup>1</sup> Supplied at the time of order

# Specifications



MODEL 25ST SPECIFICATIONS		
FRAME SPECIFICATIONS		
Tension compression load capability		Yes
Frame capacity	kN	25
	kg	2500
	lbf	5000
Proof tested	50% over frame capacity	
Floor or table mounting	Table mounting	
Test zones	One	
Number of columns	Two	
Column material	Aluminium extrusion	
Column finish	Anodized	
Column color	Natural	
Base material	Mild Steel	
Base finish	Pre-primed, top coat powder coat paint	
Base color	TO Cool Grey Web # E6 30 27	
Crosshead material	Mild Steel solid	
Crosshead finish	Pre-primed, top powder coat paint	
Crosshead color	TO Green Web # 00 4C 45	
Base cover	ABS recyclable	
Base cover color	Cal Black Web # 11 18 20	
Distance between columns	mm	410
	in	16
Maximum cross head travel	mm	1090
	in	43
Optional crosshead travel	mm	410
	in	16
Stiffness	kN/mm	100
	klbf/in	557
Height	mm	1265
	in	64
Width	mm	729
	in	29
Depth	mm	506
	in	20
Weight	kg	130
	lb	287
Force protection system	Yes, digital	
Displacement protection system	Yes, mechanical and user programmable	
Accessory fitting interface type	Female diameter	
Ball screw type	High precision low backlash	
Ball screw cover/protection	Yes	
Crosshead drive system	DC servo motor	
Feet material	Non-adjustable impact resistant plastic	
Pneumatic air distribution	4mm OD hose with pushfit coupling, rated to 100psi maximum	
Reference rule to support cross head positioning	Yes, mm and inches	
T slots in columns for accessory mounting	Eight x M6/M8	

MODEL 25ST SPECIFICATIONS		
Noise at full crosshead speed 2m radius	22db	
<b>NOTE – Software required for materials tests</b>		
CONTROLLER SPECIFICATIONS		
Max data processing rate	168 MHz	
Data acquisition rate at PC	1000 Hz	
Number of instrument device connections – external	Four	
Number of instrument device connections – internal	Three	
Bluetooth enabled	v4.0 with A2DP, LE, EDR	
External PC connection	USB	
User interface connectivity	TO HMC, Proterm, Horizon	
FORCE MEASUREMENT		
Force measuring device type	Strain gage-based load cell	
Load cells available	5N, 10N, 25N, 50N, 100N, 250N, 500N, 1kN, 2.5kN, 5kN, 10kN, 25kN	
Resolution	One part in 8388608	
Accuracy	+/-0.2% of applied force across load cell force range	
Range	0.2-100%	
Calibration standard	+/- 0.5% to ISO 7500-1 ASTM E4	
Internal sampling rate	1000Hz	
EXTENSION MEASUREMENT		
Resolution	0.1µm	
Accuracy	+/-10µm	
Range	+/- 217m	
Calibration standard	ISO 9513, ASTM E83	
Internal sampling rate	2.73kHz	
POSITION CONTROL		
Test speed	mm/min	0.001-1000 to 10kN
	mm/min	0.001-500 to 25kN
	in/min	0.00004-40 to 2000lbf
	in/min	0.00004-20 to 5000lbf
Resolution	µm	0.1
	in	0.000004
Accuracy	+/- 0.005%	
Return speed post test	mm/min	0.001-1000
	in/min	0.00004-40
Crosshead positioning speed	mm/min	0.001-1000
	in/min	0.00004-40
Return to zero function	Yes	
POWER REQUIREMENTS		
Supply voltage options	110/240V	
Frequency	50/60Hz	
Power	2000W +/- 10%	
ATMOSPHERIC REQUIREMENTS		
Operating temperature	10-40°C	
Operating humidity	10-90% non-condensing	
Storage temperature	10-69°C	
Storage humidity	10-90% non-condensing	